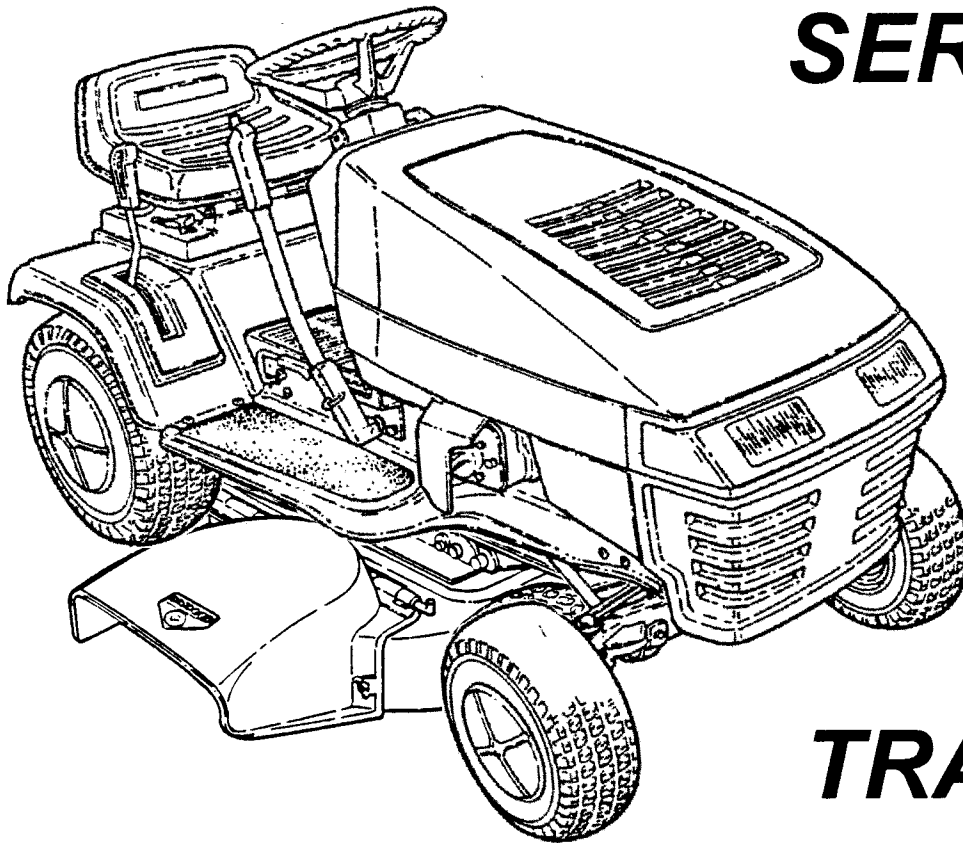


Parts Manual for
BLACK HAWK™

**HYDRO DRIVE MODEL
BH140H33BBV
SERIES "B"**



**LAWN
TRACTORS**

IT IS THE POLICY OF BLACKHAWK TO IMPROVE ITS PRODUCTS WHENEVER IT IS POSSIBLE AND PRACTICAL TO DO SO. WE RESERVE THE RIGHT TO MAKE CHANGES OR ADD IMPROVEMENTS AT ANY TIME WITHOUT INCURRING ANY OBLIGATION TO MAKE SUCH CHANGES ON PRODUCTS MANUFACTURED PREVIOUSLY.



McDonough, Georgia 30253 U.S.A.

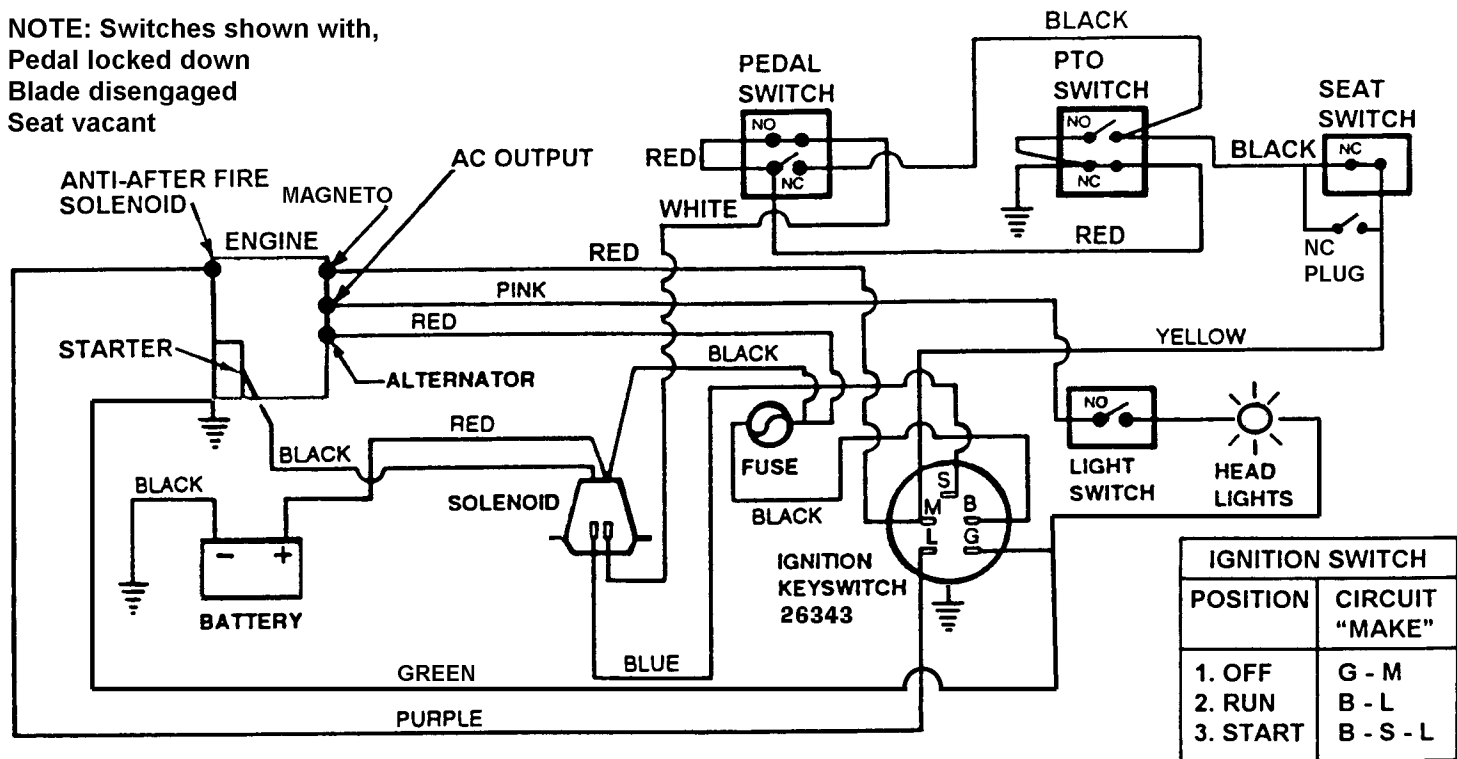
MANUAL No. 06438 Rev. 06/05/03

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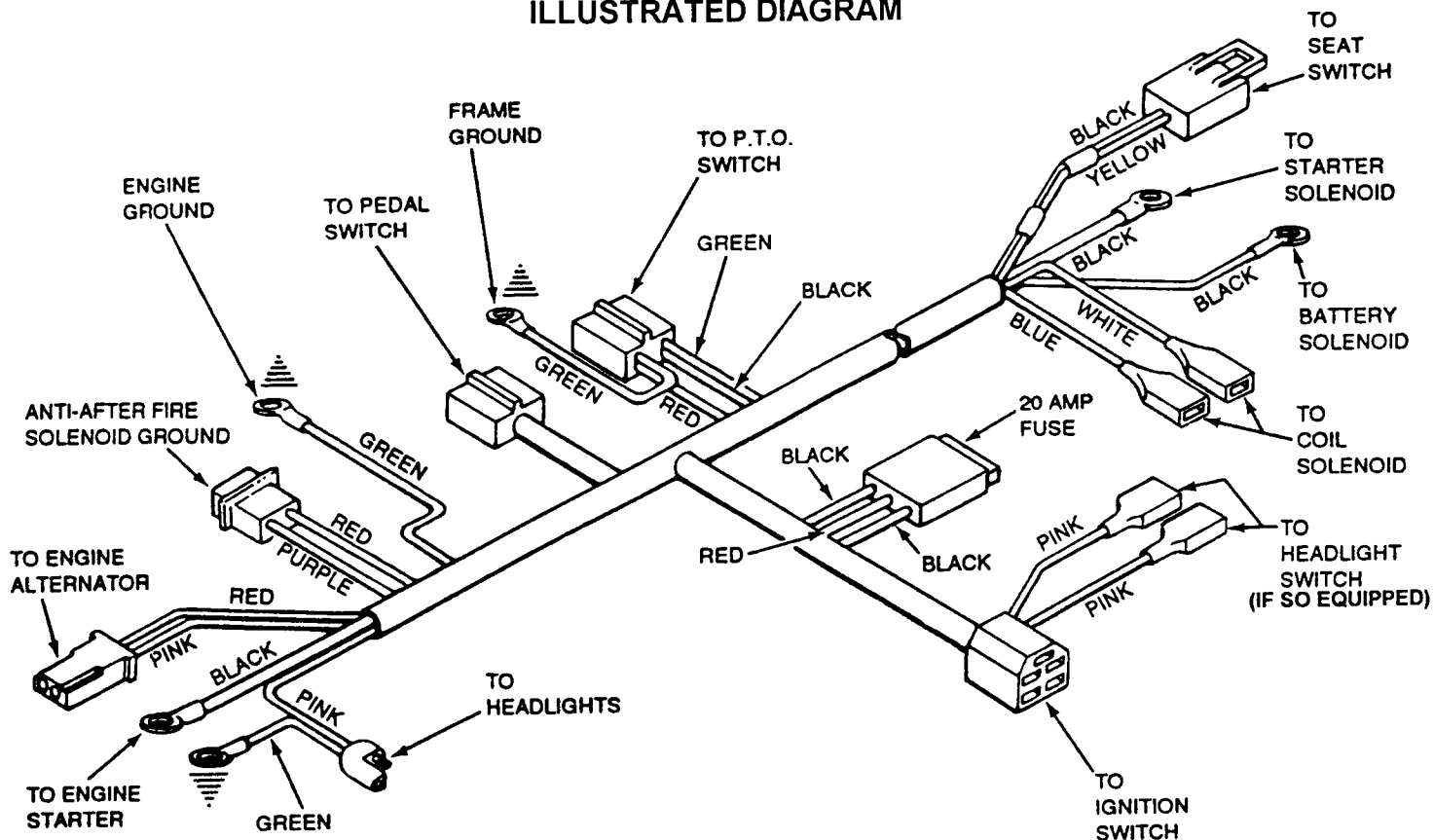
ELECTRICAL - Brigg's & Stratton Engines

NOTE: Switches shown with,
Pedal locked down
Blade disengaged
Seat vacant

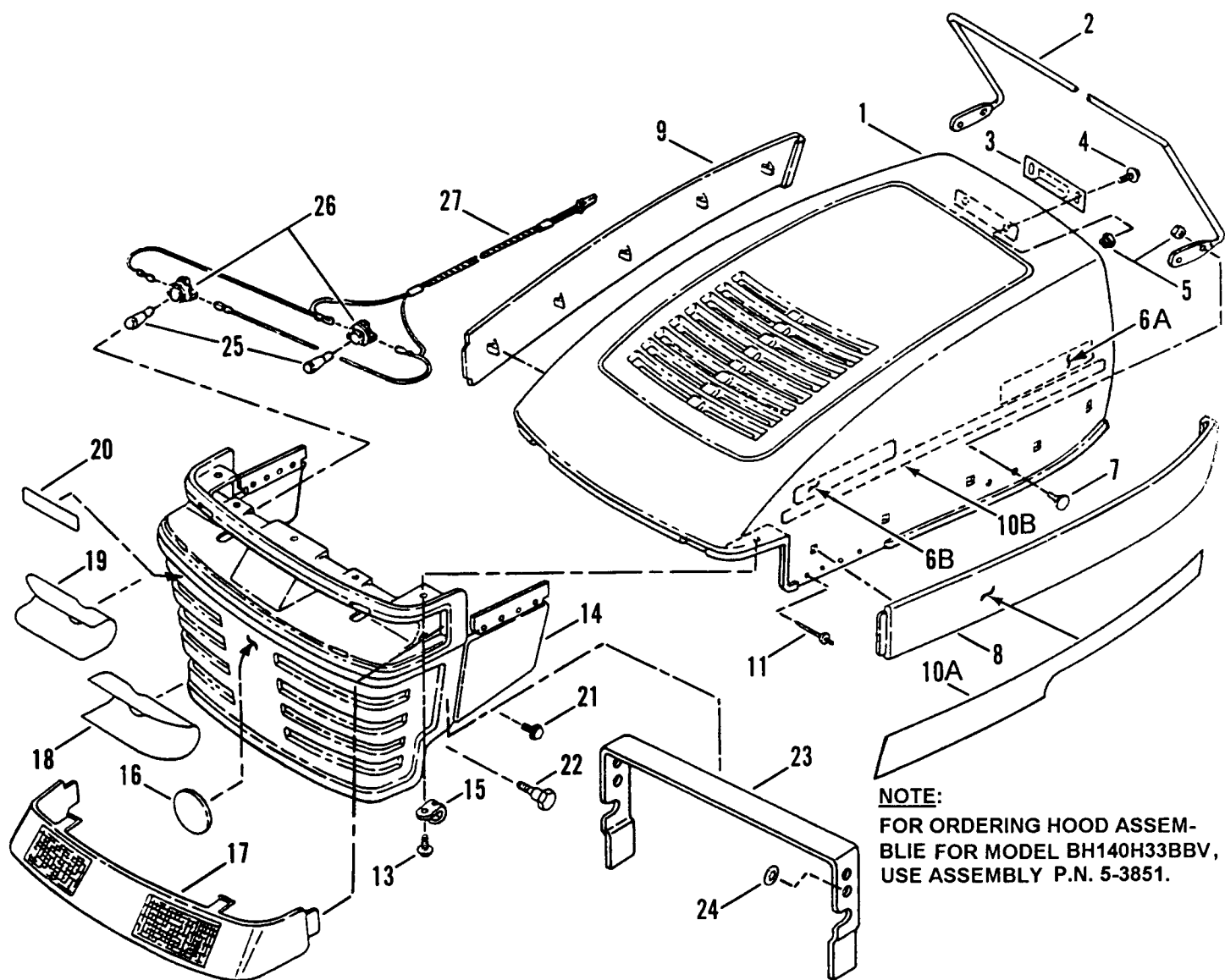


SCHEMATIC - WIRING DIAGRAM P.N. 2-6616
(MODEL : BH140H33BBV)

ILLUSTRATED DIAGRAM



HOOD, BUMPER, HEADLIGHTS & COMPONENTS



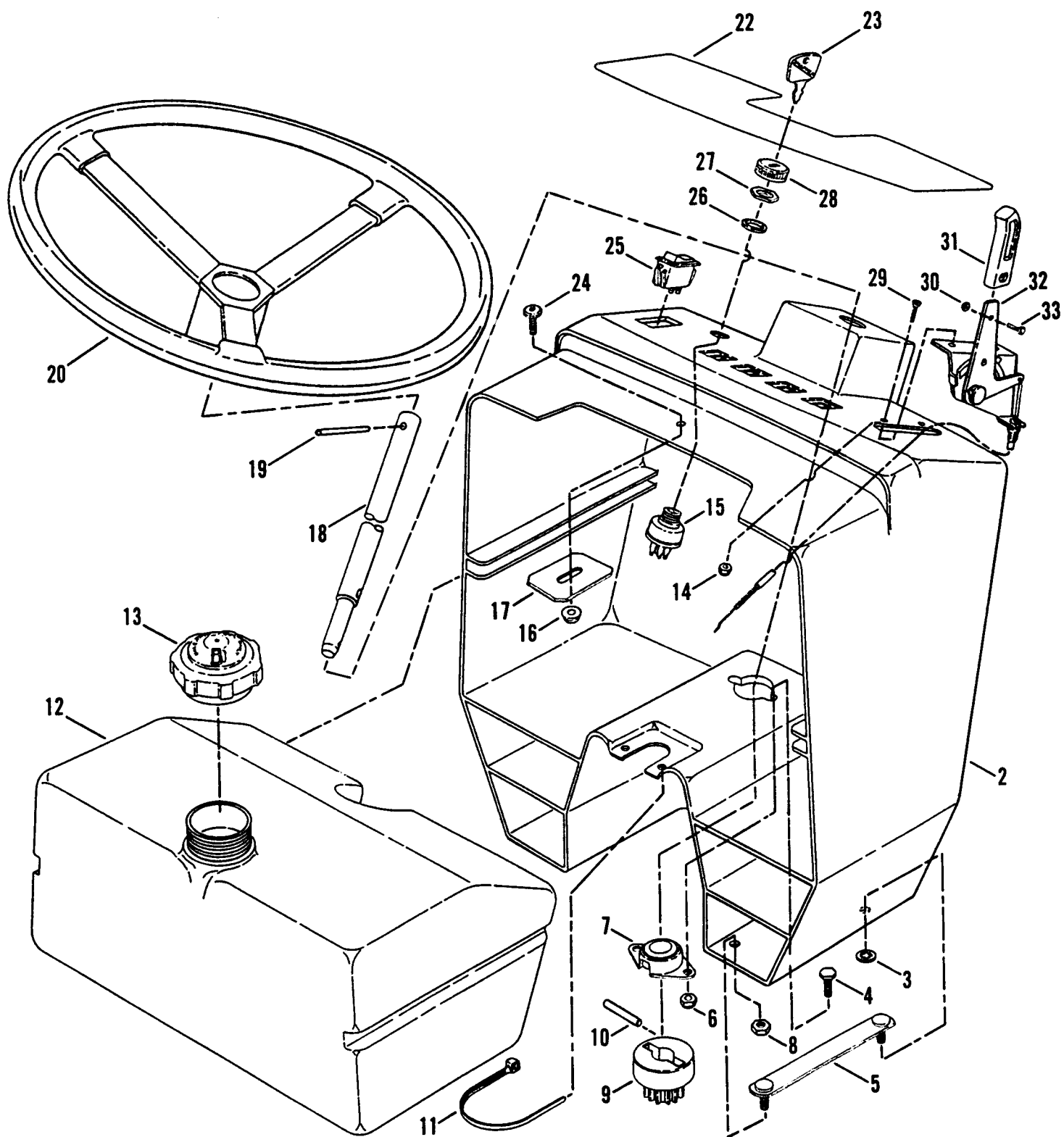
NOTE:
FOR ORDERING HOOD ASSEMBLY FOR MODEL BH140H33BBV, USE ASSEMBLY P.N. 5-3851.

HOOD, BUMPER, HEADLIGHTS & COMPONENTS

ITEM	PART NO.	DESCRIPTION
1	2-4471	HOOD, Mozart
2	1-6766	ROD, Hood Support
3	2-4718	LATCH, Spring
4	9-0999	SCREW, 1/4-20 x 5/8" Truss Head, Torx (2)
5	7-6978	NUT, 1/4-20 Hex Nyloc (6)
6	2-6228	LOGO - BLACKHAWK (2)
7	9-0803	BOLT, 1/4-20 x 5/8" Flat Head Carriage (4)
8	2-9572	PANEL, Hood (Left Hand) (Black)
9	2-9571	PANEL, Hood (Right Hand) (Black)
10A	2-7840	DECAL, Hood (Right Hand) (Hydro Drive)
—	2-7841	DECAL, Hood (Left Hand) (Hydro Drive)
10B	2-6706	DECAL, Hood (Right Side)
—	2-6707	DECAL, Hood (Left Side Shown)
11	9-1095	RIVET, 1/8" Pop (8)
13	9-1106	SCREW, M4.8 x 1.59 x 16.00MM, Special (5)
14	2-9570	GRILLE, Hood
15	2-6482	CLIP, "J"
16	7-1544	DECAL, Molded Medallion (Hydro Models Only!)
17	2-9602	LENS, Grille (Headlights)
18	2-6180	DECAL, Reflect (Left Hand)
19	2-6179	DECAL, Reflect (Right Hand)
20	2-2968	DECAL - SNAPPER, 4" Molded Logo (Silver Letters - Blue Stripe) (Hydro Mdls. Only!)
21	9-0858	SCREW, 5/16-18 x 1/2" Self-Tapping (4)
22	2-4061	BOLT, Shoulder, 3/8-16 x 1 1/4" Hex Socket, Torx (2)
23	3-4324	BRACE, Hood Support
24	1-1791	RETAINER, Bolt
25	2-6172	BULB, Headlights (2)
26	2-4709	SOCKET, Headlight Bulb (2)
27	2-6171	HARNESS, Headlight Wiring

STEERING WHEEL, CONSOLE, FUEL TANK

① ASSEMBLY

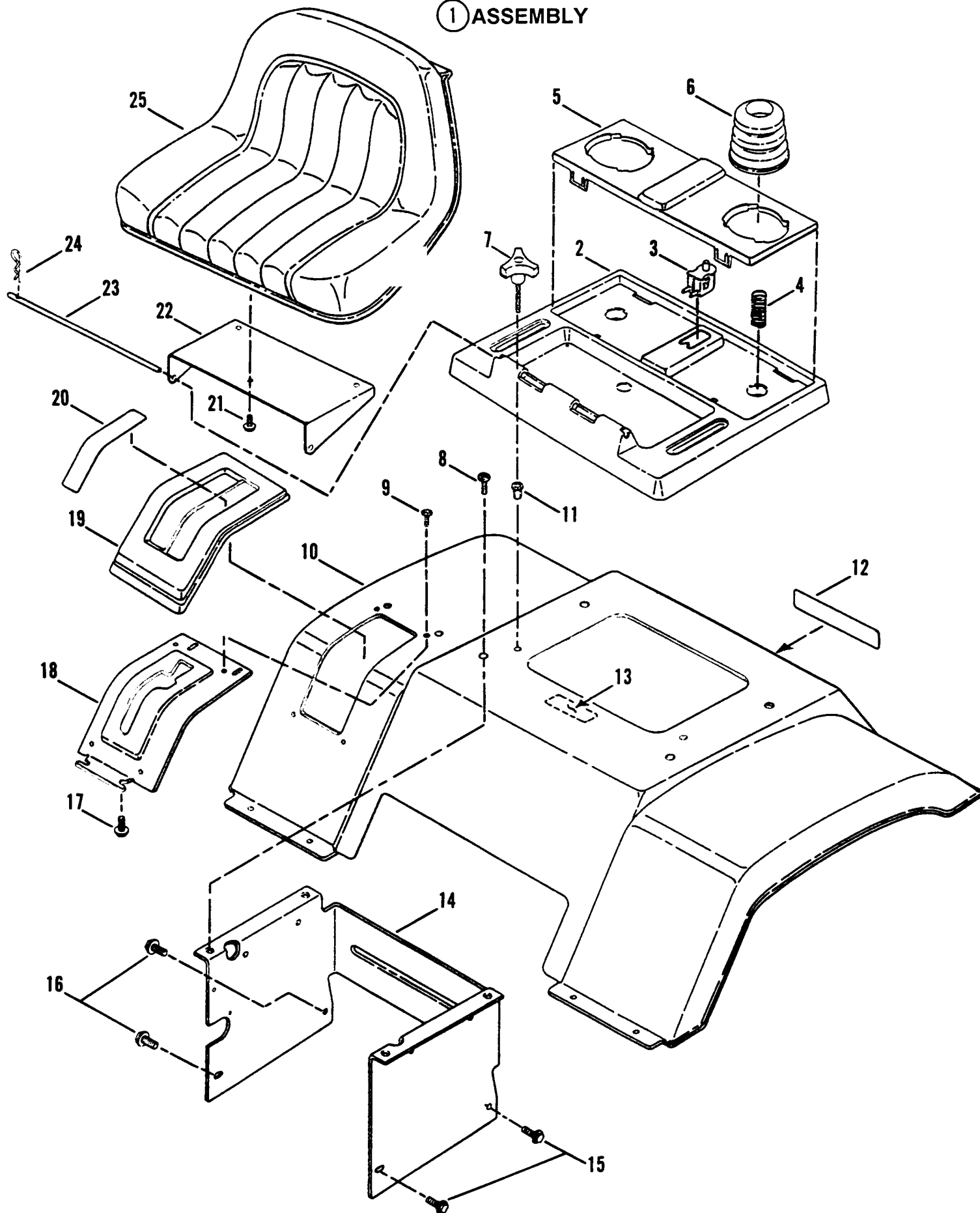


STEERING WHEEL, CONSOLE, FUEL TANK

ITEM	PART NO.	DESCRIPTION
1	5-2825	ASSEMBLY, Console (Includes items 2 thru 7)
2	2-4376	CONSOLE
3	1-1791	RETAINER (4)
4	9-1495	SCREW, 1/4-20 x 3/4" Hex Head Cap, Grade 5 (2)
5	5-2891	ASSEMBLY, Strap-Clinch Stud (2)
6	7-6978	NUT, 1/4-20 Hex Nyloc (2)
7	2-6196	ASSEMBLY, Flange Bearing
8	9-1575	NUT, 5/16-18 Hex Center Lock (4)
9	2-2368	GEAR, Pinion, Steering Shaft
10	2-2369	PIN, Dowel, 1/4 x 1 1/4"
11	2-4641	TIE, Wire
12	5-2907	ASSEMBLY, Fuel Tank (Includes item 13)
13	1-4363	CAP, Fuel Tank
14	9-1599	NUT, #10-24 Hex Nyloc (2)
15	2-6343	KEYSWITCH (Includes item 27)
16	9-0951	NUT, 5/16-18 Hex Flange Lock
17	3-3883	BRACKET, Hood Latch Catch
18	2-2380	SHAFT, Steering
19	1-2765	ROLL-PIN
20	2-2388	STEERING WHEEL
22	2-6709	DECAL, Console
23	2-3504	KEY, Special (With Cover)
24	9-1001	SCREW, 5/16-18 x 5/8" Truss Head, Torx
25	2-3187	SWITCH, Lights (Hydro Drive Models Only!)
26	2-9714	SPACER
27	2-9721	NUT, 5/8-32 Hex
28	2-3506	BEZEL
29	9-1188	SCREW, #10-24 x 5/8" Machine (2)
30	9-1018	NUT, #8-32 Hex
31	2-3655	HANDLE, Throttle Control
32	2-4642	CONTROL, Throttle
33	9-1017	SCREW, #8-32 x 3/8" Cross-Recessed, Fillester Head

SEAT, REAR FENDER & COMPONENTS

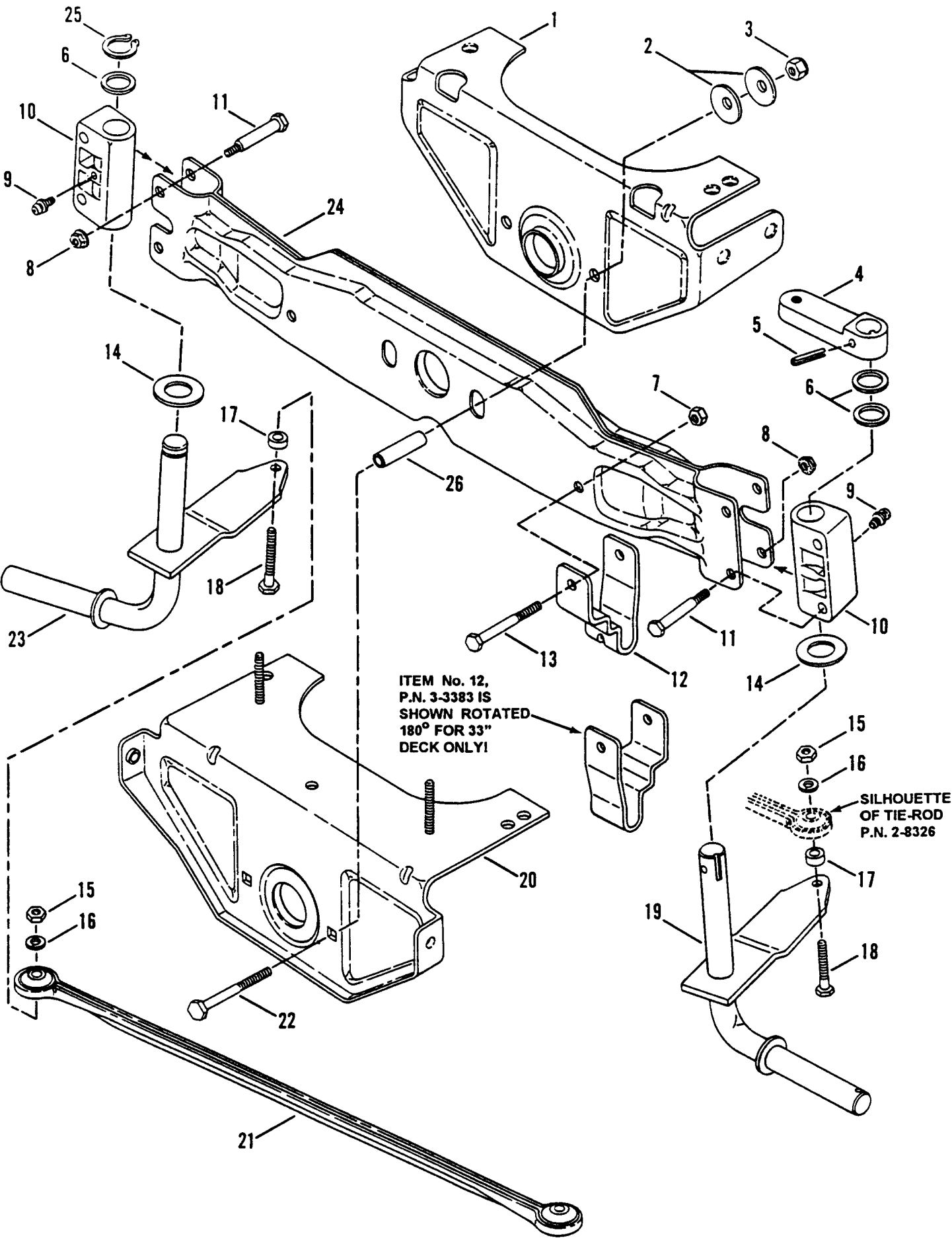
① ASSEMBLY



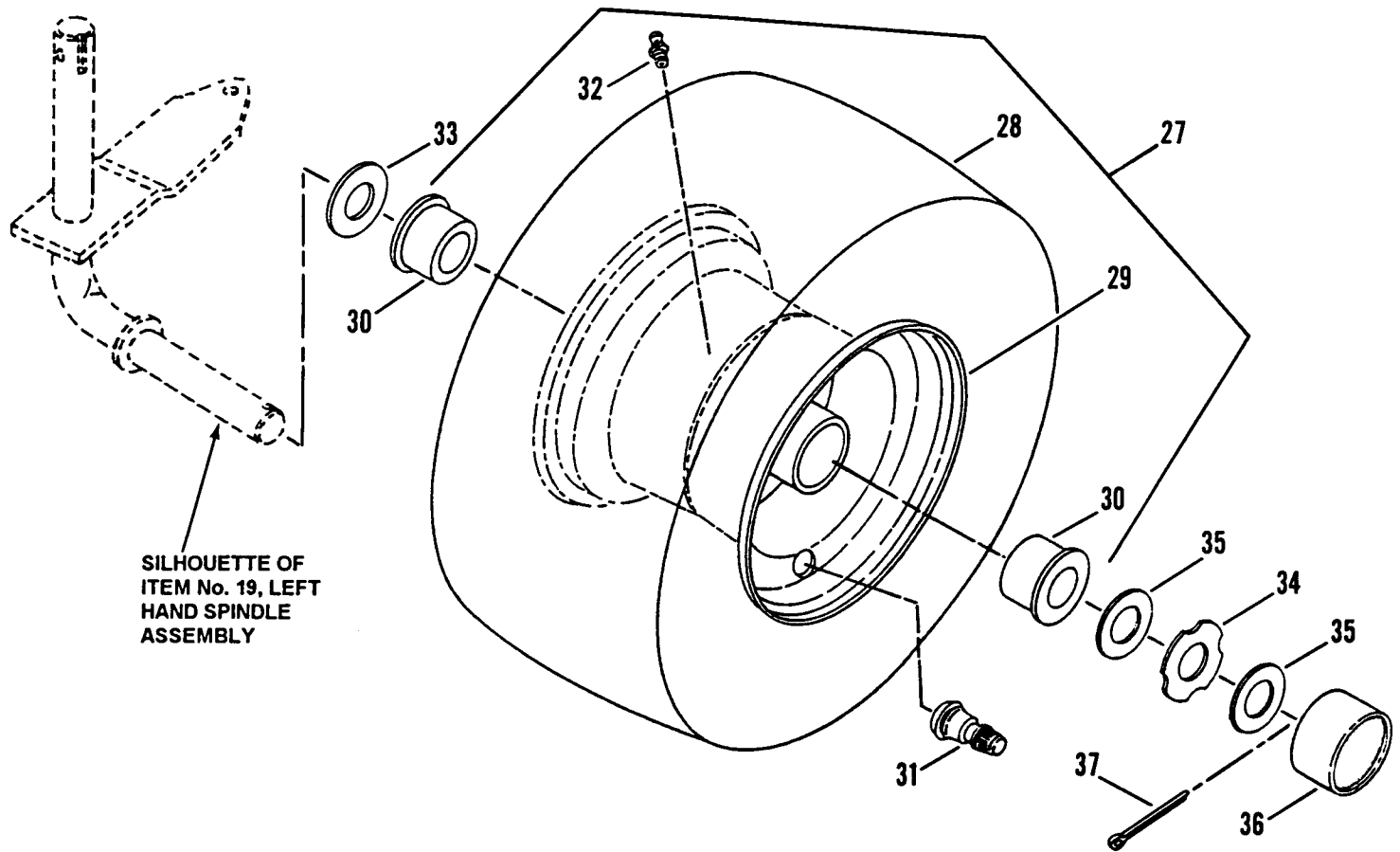
SEAT, REAR FENDER & COMPONENTS

ITEM	PART NO.	DESCRIPTION
1	5-2606	ASSEMBLY, Seat Support (Includes items 2, 3, 5, & 2 item 4)
2	1-7852	SUPPORT, Seat
3	2-3354	SWITCH, Seat
4	2-2759	SPRING (2)
5	1-7851	HOLDER, Cushion
6	1-9109	CUSHION, Seat (2)
7	1-7875	KNOB, Seat Adjustment (2)
8	9-1001	SCREW, 5/16-18 x 5/8" Truss Head, Torx (4)
9	9-0362	SCREW, 1/4-20 x 5/8" Hex Washer Head, Self-Tapping (4)
10	3-3314	PAN, Seat (Fender)
11	2-3193	RIV-NUT, 5/16-18 (2)
12	2-6228	DECAL - BLACKHAWK, Molded Logo
13	2-6415	DECAL - CAUTION, Battery Location
14	3-3312	SUPPORT, Fender
15	9-1523	SCREW, 5/16/18 x 5/8" Hex Washer Head, Swage Form (2 ea. on Left Side)(4)
16	9-1524	SCREW, 5/16-18 x 1 1/4" Hex Washer Head, Swage Form (Used on Right Side)(2)
17	9-1105	SCREW, #10-16 x 1/2" Hex Washer Head, Self-Tapping (4)
18	3-3120	DETENT, Shift
19	2-4894	COVER, Shift
20	1-6576	DECAL, Shift Cover, 5-Speed (Hydro Drive)
21	9-1525	BOLT, 5/16-18 x 1/2" Hex Flange Lock (3)
22	3-3318	BRACKET, Seat Support
23	3-3435	ROD, Seat Hinge
24	9-1503	PIN, 3/32 x 1 1/2" Hair
25	2-6607	SEAT, Operator's

FRONT AXLE & FRONT WHEEL PARTS



FRONT AXLE & FRONT WHEEL PARTS



ITEM PART NO. DESCRIPTION

1	3-3374	BRACKET, Axle (Rear)
2	1-2063	WASHER, Cone (4)
3	7-6979	NUT, 3/8-16 Nyloc (2)
4	1-9034	ARM, Steering
5	9-0842	ROLL-PIN, 1/4 x 1 1/4"
6	1-0935	WASHER, Shim (3)
7	9-0184	NUT, 5/16-18 Center Lock (2)
8	9-0477	NUT, 1/4-20 Hex Flg. Top-Lock (2)
9	1-3864	FITTING, Lube (2)
10	1-9467	BEARING, Spindle (2)
11	2-2758	BOLT, 1/4-20 x 1 41/64" Shoulder(4)
12	3-3383	BRACKET, Deck Hanger (2)
13	9-1046	SCREW, 5/16-18 x 2 1/2" Hex Head Cap (2)
14	3-1036	WASHER, Thrust (2)
15	9-1302	NUT, 3/8-16 Hex, Grade 5 (2)
16	9-1320	WASHER, 3/8 Split Lock (2)
17	2-4180	SPACER, Tie-Rod (2)
18	9-1497	SCREW, 3/8-16 x 1 1/2" Hex Head Cap, Grade 5 (2)
19	4-1246	SPINDLE ASSY., Left Hand, Long
20	5-2490	BRACKET ASSEMBLY, Axle (Front)
21	2-8326	TIE-ROD

ITEM PART NO. DESCRIPTION

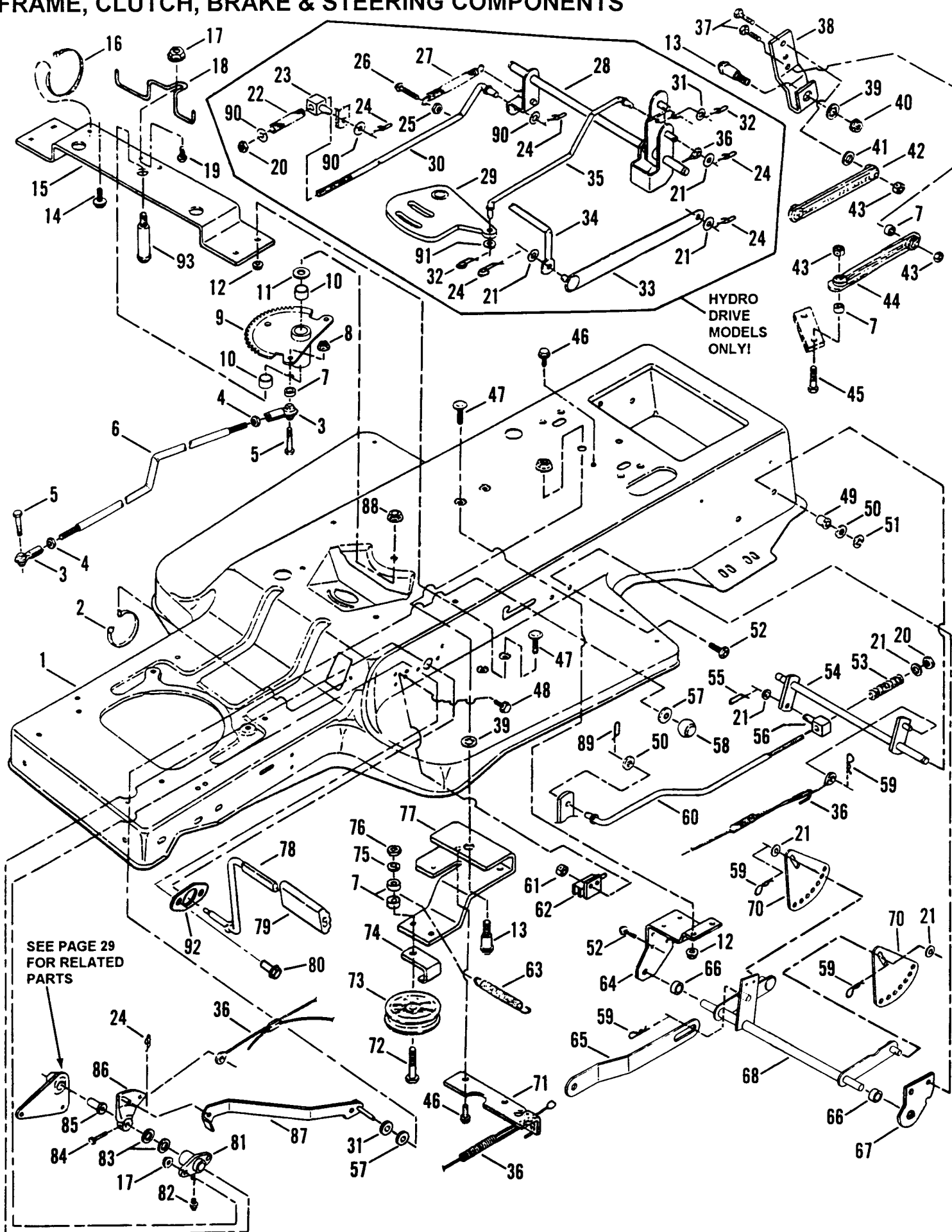
22	9-0590	BOLT, 3/8-16 x 3" Hex Head (2)
23	4-1245	SPINDLE ASSY., Right Hand, Long
24	4-0986	AXLE, Front
25	1-0746	RING, Retaining
26	2-6595	SPACER (2)
27	5-2681	ASSEMBLY, Front Tire & Rim
28	2-2773	TIRE, 13 x 5.00
29	2-2772	RIM, 5.50 x 4.00
30	1-4483	BEARING, Wheel (2)
31	1-2234	VALVE, Air (Snap-In)
32	1-3876	FITTING, Lube
33	3-4453	WASHER, Flat, .15 x .78 I.D. x 1.5" O.D.
34	2-9618	WASHER, Hub-Cap Retaining
35	2-9617	WASHER, Flat,.07 x .77 I.D. x 1.31" O.D.(2)
36	1-1022	HUB-CAP
37	9-1516	COTTER-PIN, 5/32 x 1"

This technical drawing is an exploded view of a mechanical assembly, possibly a pump or a motor. The components are numbered 1 through 36. The central part is a motor or pump housing (1) with various internal and external features. Above it is a fan assembly (5) with multiple blades. To the right, there is a pulley system consisting of a large pulley (4) and a smaller pulley (8) connected by a belt. Below the main housing, there is a large circular component (26) which appears to be a flywheel or a large pulley. Various bolts, nuts, washers, and screws (e.g., 2, 3, 6, 7, 10, 12, 15, 16, 18, 19, 20, 22, 23, 24, 25, 27, 30, 31, 32, 33, 34, 35, 36) are shown in their respective assembly positions, indicated by dashed lines. The diagram is a black and white line drawing.

TRANSMISSION GROUP (Hydro Drive) & REAR WHEELS

ITEM	PART NO.	DESCRIPTION
1	2-8083	TRANSAXLE, Hydro Drive, Tuff-Torq Model K50
2	2-8078	RING, Retaining (2)
3	2-8084	WASHER, Fan/Hub (2)
4	2-8077	PULLEY, Drive
5	2-8076	FAN
6	3-4453	WASHER, Flat, .132 x .781 I.D. x 1.5 O.D. (2)
7	2-8049	SPACER (2)
8	2-8334	BELT, Traction Drive
10	9-1601	NUT, 5/16-18 Hex Flange Lock (5)
11	1-7173	KEY, Square, 3/16 x 3/16 x 2 1/2" (2)
12	3-2070	WASHER, Flat, 3/4" O.D.
13	3-4137	GRIP, Roll Release
14	3-4139	DETENT, Roll Release
15	9-1284	SCREW, 3/8-16 x 1 3/4" Self-Tapping (2)
16	9-0702	BOLT, 5/16-18 x 2 1/4" Hex Flange Lock (4)
17	9-1516	COTTER-PIN, 5/32 x 1"
18	3-4154	LINK, Roll Release
19	9-1296	WASHER
20	3-4146	ROLL-PIN, Speed Control Arm
21	3-4140	WIREFORM, Roll Release
22	2-9738	RING, Retaining
23	1-1022	HUB-CAP
24	2-9617	WASHER, Flat, .07 x .77 I.D. x 1.31 O.D. (2)
25	2-9618	WASHER, Hub-Cap Retaining
26	5-2845	ASSEMBLY, Rear Tire & Rim
27	1-2234	VALVE, Air (Snap-in)
28	2-4453	RIM, 8 x 5.375
29	2-6112	TIRE, 18 x 7.50
30	3-4162	COTTER-PIN, 5/16 Self-Locking
31	3-4155	SPRING, Torsion (Roll Release)
32	5-3386	ASSEMBLY, Speed Control/Friction (Includes Part No's. Listed Below)
—	4-1612	WELDMENT, Speed Control Arm
—	2-8036	SPRING
—	3-4192	STUD, Friction
—	9-0593	NUT, 3/8-16 Hex Flange Lock
—	9-1331	WASHER, .120 x .406 I.D. x 1.5 O.D. (2)
—	3-4267	WASHER, Friction Pad (2)
33	5-3380	SUPPORT, Friction Stud Assembly (Includes Part No's. Listed Below)
—	1-2306	BUSHING, Flange
—	3-4178	SUPPORT, Friction Stud
34	1-1791	RETAINER, 5/16 Bolt
35	9-1592	BOLT, 5/16-18 x 2" Hex Flange Lock
36	3-4400	BRACKET, Spool

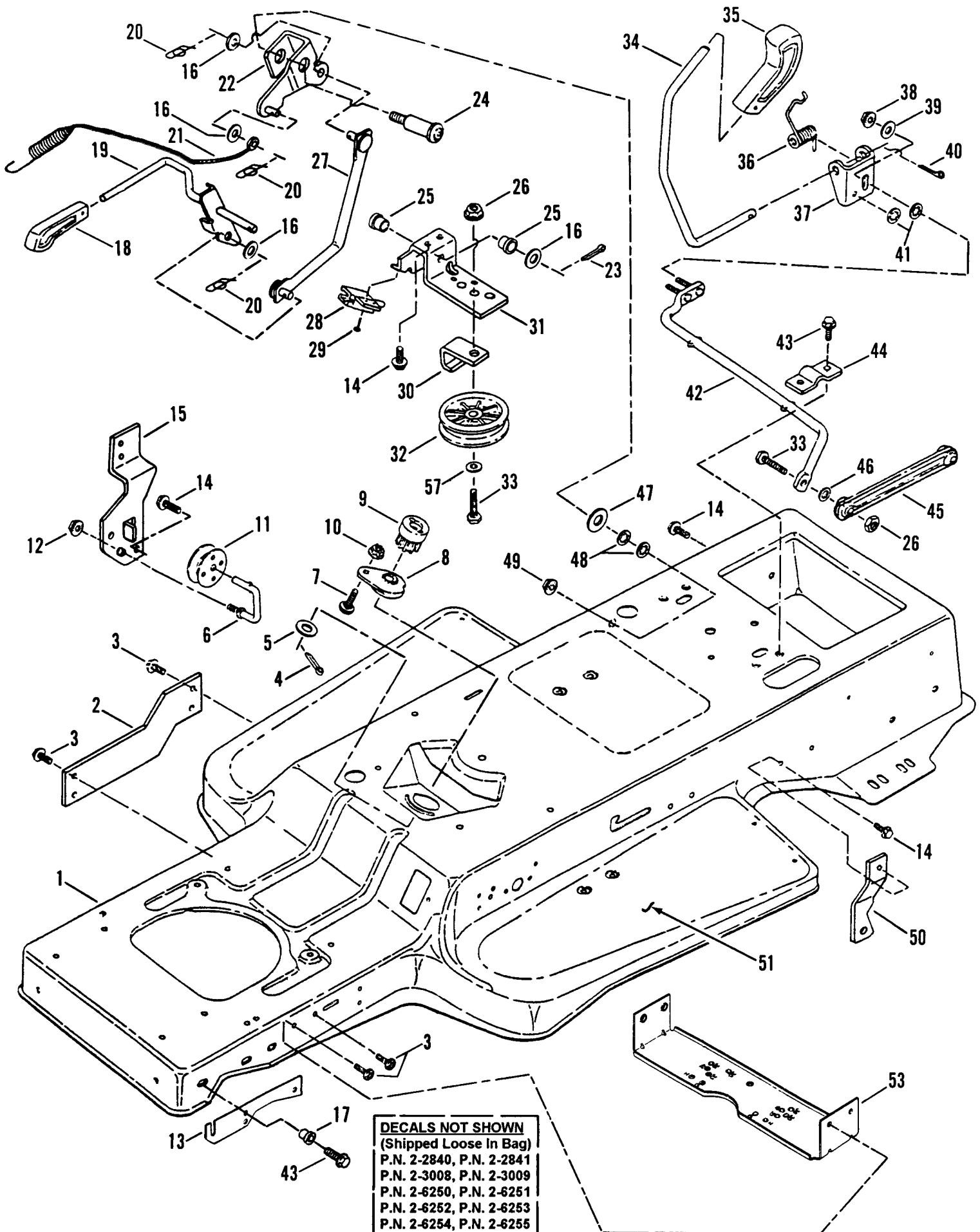
FRAME, CLUTCH, BRAKE & STEERING COMPONENTS



FRAME, CLUTCH, BRAKE & STEERING COMPONENTS

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	3-3301	FRAME, Tractor	53	2-4381	SPRING, Brake
2	1-4451	TIE, Wire	54	4-1347	WELDMENT, Brake Pivot
3	2-7936	ROD END (2)	55	2-4874	PIN, 1/6 x 1-27/64" Cotter (Self-Locking)
4	9-0482	NUT, 3/8-24 Hex Jam (2)	56	2-4586	SWIVEL, Brake Link
5	9-0163	SCREW, 3/8-24 x 1 1/4" Hex Head Cap (2)	57	2-3649	WASHER, 5/16 Nylon (2)
6	2-8420	LINK, Drag	58	2-8362	KNOB, Push/Pull
7	2-4180	SPACER (5)	59	1-5067	PIN, 3/32 x 1-1/2" Hair (4)
8	9-0613	NUT, 3/8-16 Hex Flange Lock	60	2-4430	ROD, Brake
9	5-3568	ASSEMBLY, Sector Gear (Includes item 10)	61	9-0376	NUT, #10-32 Hex Nyloc (2)
10	1-2706	BEARING, Sector Gear (2)	62	2-3355	SWITCH
11	3-1036	WASHER, 3/4 Thrust	63	2-4383	SPRING
12	9-0583	NUT, 1/4-20 Hex Flange Lock (6)	64	3-3521	BRACKET, Rear Lift/PTO Lever
13	2-2381	BOLT, 1/2-13 x 2" Hex Flng. Lk. (2)	65	3-4347	LINK, Lift
14	9-0913	SCREW, #10-24 x 1/2" S.T. (Torx)	66	3-4384	SPACER (2)
15	3-3627	BRACE, Sector Gear	67	3-3520	BRACKET, Deck Hang Pivot
16	1-2080	TIE, Cable	68	4-1249	WELDMENT, Rear Lift
17	9-0585	NUT, 5/16-18 Hex Flange Lock (3)	70	3-4377	PLATE, Lift Sector (2)
18	2-8314	GUIDE, Drive Belt	71	3-3595	EXTENSION, Idler Arm
19	9-0595	BOLT, 5/16-18 x 3/4" Hex Flng. Lk.	72	9-1560	SCREW, 3/8-16 x 2-1/4" Hex Head Cap
20	9-1299	NUT, 3/8-16 Hex Nyloc	73	2-3954	PULLEY
21	9-0122	WASHER, 3/8 Flat (7)	74	3-3556	GUIDE, Pulley
22	2-8091	SPRING, Brake	75	9-1320	WASHER, 3/8 Split Lock
23	2-8037	SWIVEL, Inline Brake	76	9-1302	NUT, 3/8-16 Hex
24	9-1593	PIN, 3/64 x 1 7/32" Cotter (Self-Lkg.)	77	3-3557	ARM, Idler (Traction Drive)
25	9-0184	NUT, 5/16-18 Hex Center Lock	78	2-2743	PEDAL, Park Brake
26	9-1151	SCREW, 5/16-18 x 1-1/4" Self-Tapp.	79	1-2661	PAD, Pedal
27	1-2264	SPRING	80	9-1000	SCREW, 3/8-16 x 7/8" Truss Head (Torx) (2)
28	4-1589	WELDMENT, Brake Arm	81	5-2431	ASSEMBLY, Foot Shaft Pivot
29	4-1612	ARM, Transmission Speed Control	82	1-4871	FITTING, Lube
30	2-8034	ROD, Brake	83	1-5992	WASHER, 5/8 Flat (2)
31	9-0188	WASHER, 5/16 Flat	84	2-3645	PIN, 3/16 x 1-1/2" Clevis
32	3-4162	PIN, 5/16 Cotter, Self-Locking (2)	85	2-2742	BEARING, Flange
33	4-1590	WELDMENT, Shift Link	86	4-1236	ASSEMBLY, Clutch Brake Arm
34	5-2920	ASSEMBLY, Shift Lever (Lower)	87	4-1244	LATCH, Park Brake
35	3-4159	LINK, Speed	88	9-0975	NUT, 1/2-13 Hex Center Lock
36	2-4115	ASSEMBLY, Clutch/Brake Cable	89	9-1594	PIN, 1/16 x 1-27/64 Cotter (Self-Locking)
37	9-0143	SCREW, 3/8-16 x 1-1/4" H. H. C. (2)	90	9-1514	WASHER, 3/8 Flat
38	3-3555	BELLCRANK, Shift Lever	91	9-1296	WASHER, .06 x .34 I.D. x .69" O.D., Grade 5
39	9-0509	WASHER, 1/2 Internal Tooth Lk. (2)	92	4-6778	WASHER, Pivot- Stiffener
40	9-0619	NUT, 1/2-13 Hex Flange Lock (2)	93	2-4604	Bolt, Shoulder 1/2-13x3 7/8"
41	9-0118	WASHER, 3/8 Split Lock (2)			
42	2-4286	LINK, Shift Lever			
43	9-1585	NUT, 3/8-16 Hex Center Lock (3)			
44	2-5041	LINK, Shift Lever (Twisted)			
45	9-1497	SCREW, 3/8-16 x 1-1/2" H. H. C.			
46	9-0361	SCREW, 5/16-18 x 5/8" Self-Tap (3)			
47	9-0803	BOLT, 1/4-20 x 5/8" Carriage (6)			
48	9-1240	SCREW, #10-32 x 5/8" H. W. H. (2)			
49	1-1016	BEARING, Nylon (2)			
50	9-1587	WASHER, 1/2 Flat			
51	1-4341	RING, 1/2" External Retaining			
52	9-1001	SCREW, 5/16-18 x 5/8" Truss Head (Torx) (5)			

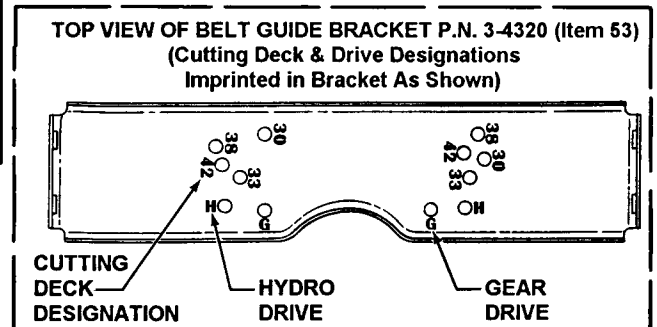
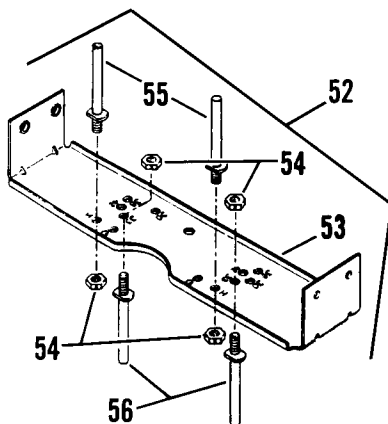
BLADE ENGAGEMENT & TRANSMISSION CONTROLS



BLADE ENGAGEMENT & TRANSMISSION CONTROLS

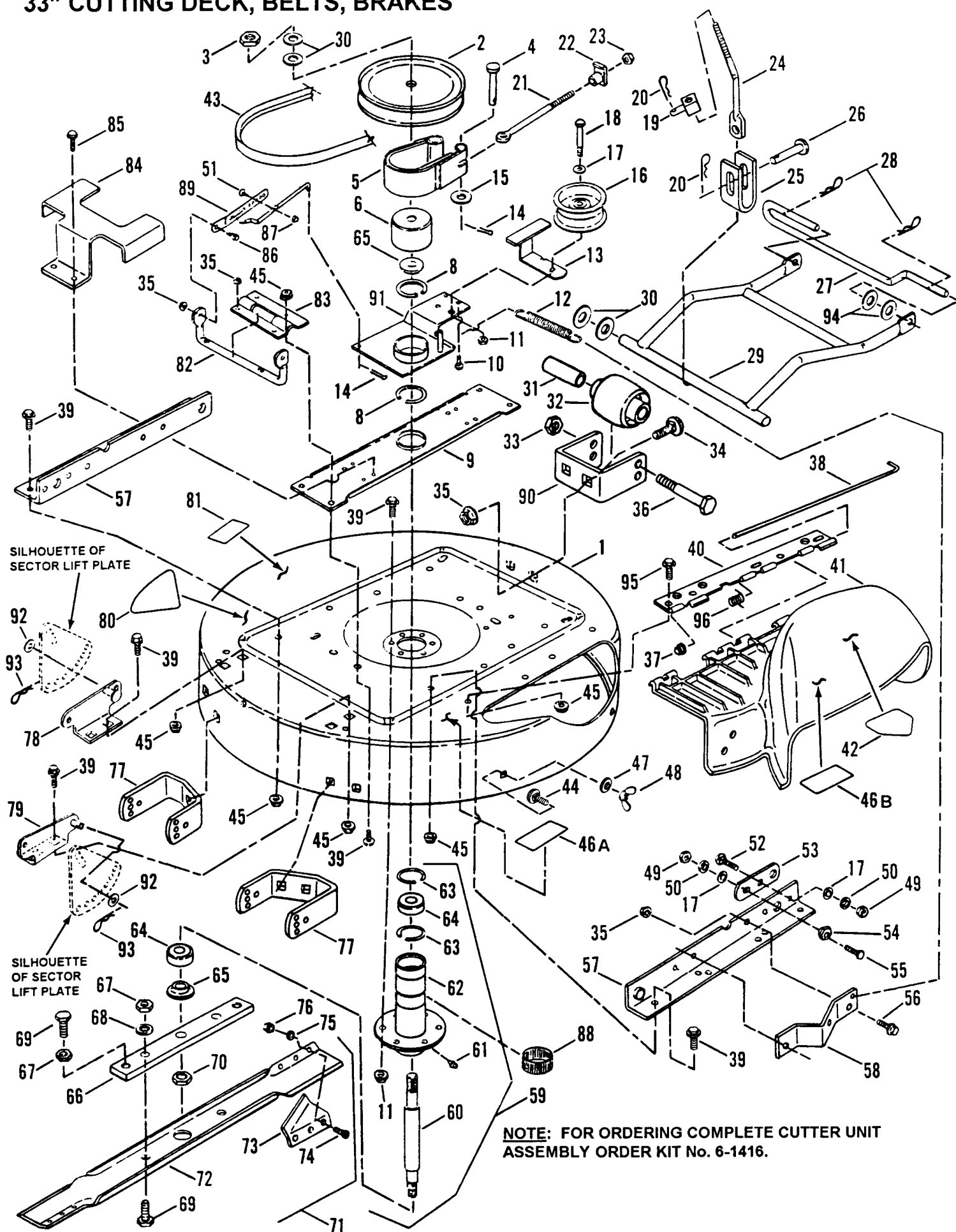
ITEM	PART NO.	DESCRIPTION
1	3-3301	FRAME, Tractor
2	3-3832	BRACE, Frame (2)
3	9-1001	SCREW, 5/16-18 x 5/8" Truss Head (Torx) (13)
4	9-1598	PIN, 1/8 x 3/4" Cotter
5	1-4296	WASHER, 1/2 Shim (2)
6	2-9600	ROD, Spool Pivot
7	9-1584	NUT, 1/4-20 Hex Flange Lock
8	5-2562	ASSEMBLY, Steering Adjuster
9	2-2368	GEAR, Steering Pinion
10	9-1573	BOLT, 1/4-20 x 5/8" Short Neck Carriage
11	2-3182	SPOOL
12	9-0585	NUT, 5/16-18 Hex Flange Lock
13	3-3488	BRACKET, Hood Pivot
14	9-0361	SCREW, 5/16-18 x 5/8" Self-Tap. (4)
15	3-4439	BRACKET, Axle/Spool
16	9-0122	WASHER, 3/8 Flat (3)
17	2-4616	BUSHING, Flange (2)
18	2-3657	KNOB, Deck Engagement
19	4-1619	WELDMENT, PTO Lever
20	2-4159	PIN, 3/64 x 1 7/32" (Self-Locking) (3)
21	2-8366	CABLE, Blade 13.95"
22	4-1238	WELDMENT, PTO Bellcrank
23	9-0037	PIN, 3/32 x 3/4" Cotter
24	2-4518	BOLT, 1/2-13 x 2 11/32" Shoulder
25	1-3321	BUSHING (2)
26	9-1585	NUT, 3/8-16 Hex Center Lock
27	4-1237	ROD, PTO Link
28	2-3355	SWITCH
29	9-0913	SCREW, #10-24 x 1 1/2" Self-Tapp. (2)
30	3-3556	GUIDE, Belt

ITEM	PART NO.	DESCRIPTION
31	3-4332	SUPPORT, PTO Lever
32	2-4344	PULLEY
33	9-1497	SCREW, 3/8-16 x 1 1/2" Hex Hd. Cap
34	2-3957	LEVER, Shift
35	2-3656	KNOB, Deck Lift Lever
36	2-4069	SPRING, Shift Lever
37	3-3541	BRACKET, Shift Lever (Upper)
38	7-6978	NUT, 1/4-20 Hex Flange Lock
39	9-0055	WASHER, 1/4 Flat
40	9-0364	PIN, 5/32 x 1" Cotter
41	9-1023	WASHER, 1/4 Internal Tooth Lock (2)
42	5-2920	ASSEMBLY, Shift Lever (Lower)
43	9-1151	SCREW, 5/16-18 x 1 1/4" Self-Tap. (4)
44	3-3554	CLIP (2)
45	2-4286	LINK, Shift Lever
46	2-4180	SPACER
47	3-1036	WASHER, Thrust
48	9-0509	WASHER, 1/2 Internal Tooth Lock (2)
49	9-0619	NUT, 1/2-13 Hex Flange Lock
50	3-3951	BRACKET, Torque (Gr. Dr. Mdls. Only!)
51	2-8203	PAD, Foot, Rubber Deluxe
52	—	GUIDE, Belt (Models: BH140H33BBV) (Includes items 53, 54, 2 each item 55 & 2 each item 56)
53	3-4320	BRACKET, Belt Guide
54	9-1575	NUT, 5/16-18 Hex Lock (4)
55	2-8303	STUD, Belt Guide
56	2-8304	STUD, Belt Guide (33" Models) (2)
57	9-1514	WASHER, 3/8 Flat



***NOTE:** WHEN ORDERING REPLACEMENT BELT GUIDE PARTS FOR ITEMS 52, ORDER ITEMS 53, 54, 55, & 56 INDIVIDUALLY & ASSEMBLE THEM AS SHOWN IN THE FIGURES AS ILLUSTRATED FOR EACH INDIVIDUAL TRACTOR MODEL.

33" CUTTING DECK, BELTS, BRAKES



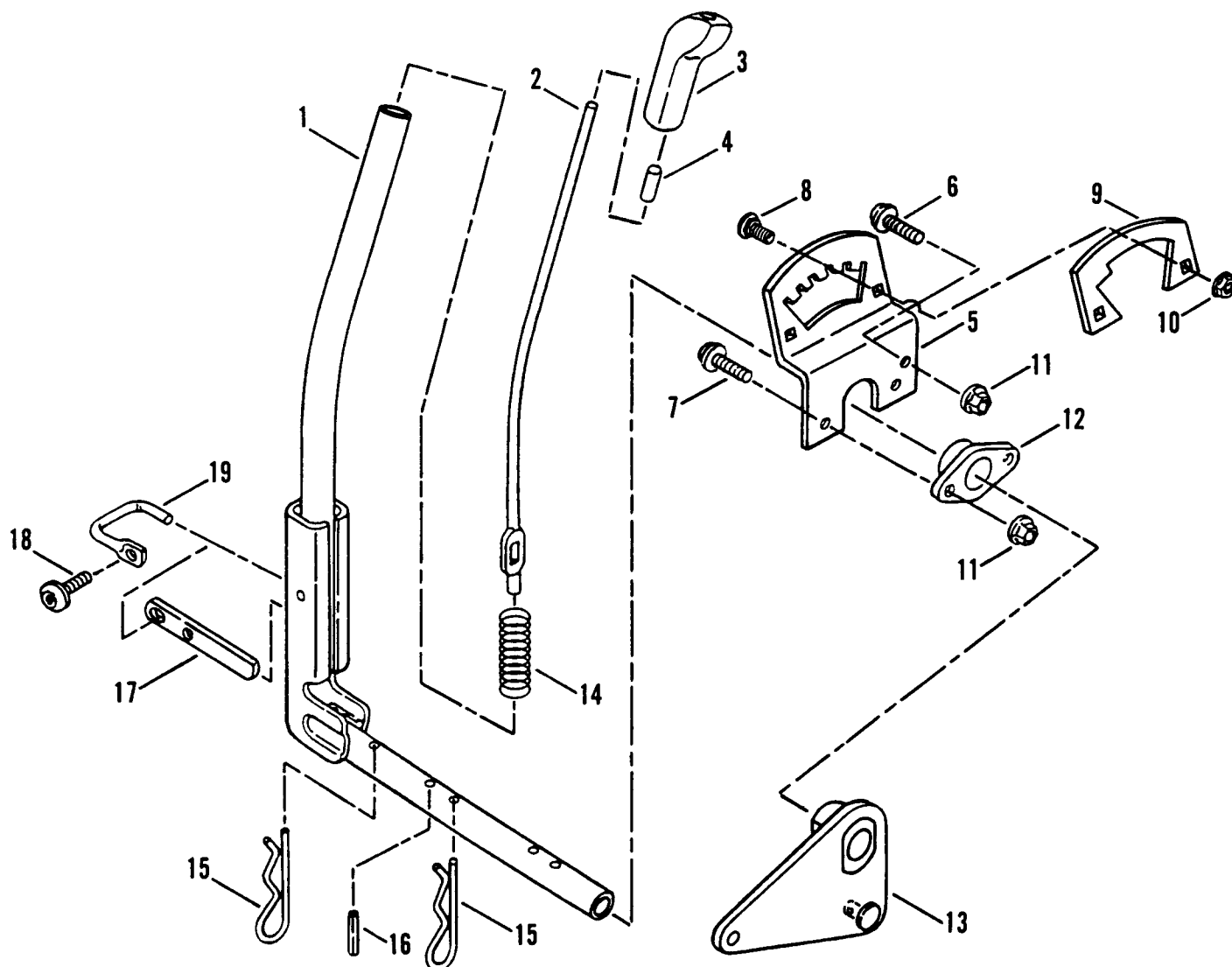
33" CUTTING DECK, BELTS, BRAKES

ITEM PART NO. DESCRIPTION

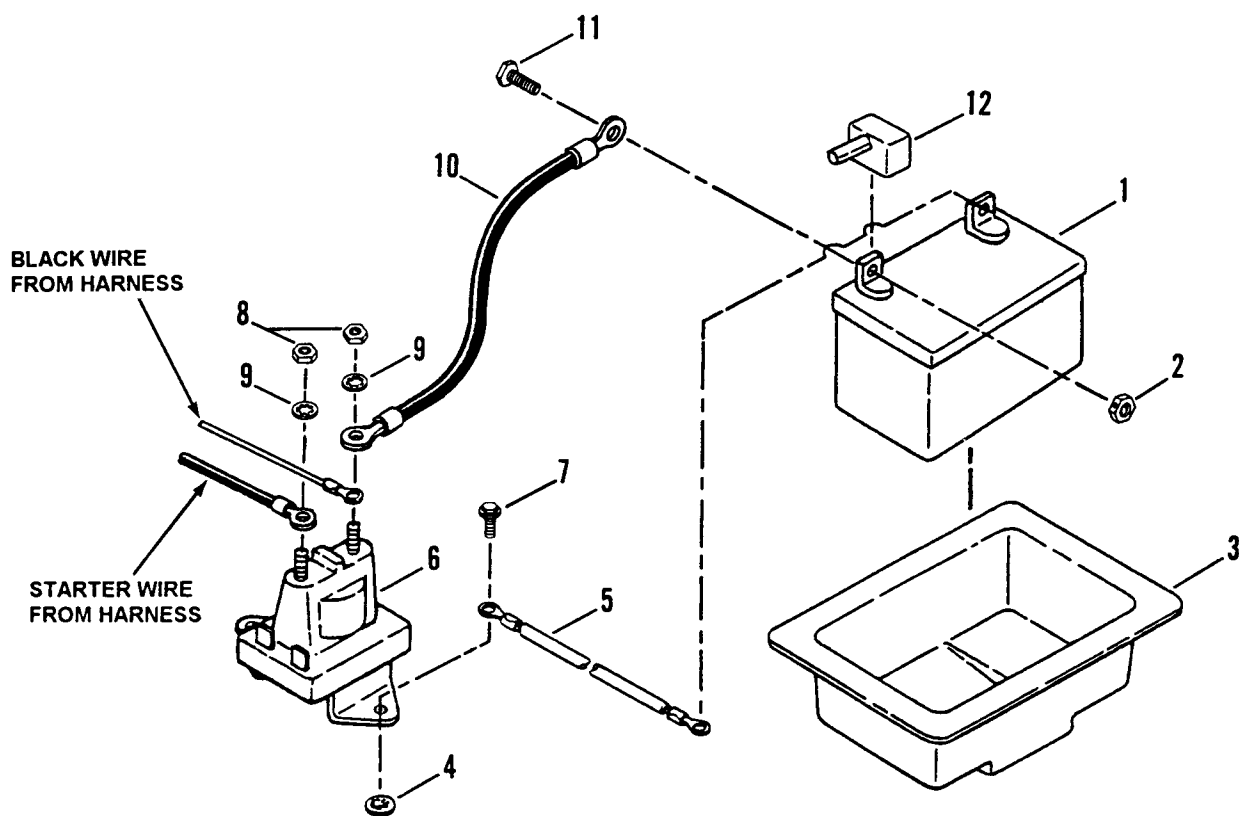
1	6-1956	ASSEMBLY, Deck, 33" Cutting (Includes items 46A & 81)
2	2-6558	PULLEY, Spindle, 7" O.D.
3	1-0027	NUT, 3/4-16 Hex Jam
4	1-4304	PIN, 1/4 x 1 1/4" Clevis
5	5-2886	ASSEMBLY, Brake Band
6	3-2169	DRUM, Brake
7	2-4192	ROD, Link, Clutch/Brake
8	1-0740	RING, Retaining (2)
9	3-8018	BRACE, Spindle
10	9-0368	SCREW, 5/16-18 x 3/4" Self-Tapping
11	9-1585	NUT, 3/8-16 Hex Center Lock
12	1-2264	SPRING, Clutch & Brake
13	4-1487	GUIDE, Belt
14	9-0037	COTTER-PIN, 3/32 x 3/4" (2)
15	9-0055	WASHER, Flat
16	2-7717	PULLEY, Idler, 4" O.D.
17	9-0122	WASHER, 3/8 SAE Flat (3)
18	9-1553	SCREW, 3/8-16 x 1 3/4" Hx. Hd. Cap
19	2-9694	SWIVEL, Brake
20	1-2431	PIN, 1/4 x 1 1/8" Hair (2)
21	2-6677	BOLT, 1/4-20 Eye
22	1-4303	NUT, 1/4-20 Tee
23	9-0063	NUT, 1/4-20 Hex
24	2-6639	ROD, Front Lift
25	3-3938	BRACKET, Front Lift Hanger
26	1-3460	PIN, 3/8 x 1 1/2" Clevis
27	2-7471	PIN, Front Deck Hanger
28	9-1596	PIN, Hair, .148 x 2.62" (2)
29	4-1495	LIFT, Front Arm
30	3-2028	WASHER, Flat (4)
31	1-5272	SPACER (3)
32	1-9190	WHEEL, Gage (3)
33	9-1600	NUT, 3/8-24 Hex Center Lock (3)
34	9-0004	BOLT, 5/16-18 x 1/2" Short Neck Carriage (6)
35	9-0585	NUT, 5/16-18 Hex Flange Lock (9)
36	9-1532	SCREW, 3/8-24 x 3 3/4" Hex Head Cap, Grade 5 (3)
—	5-2555	ASSEMBLY, Deflector (Includes items 37, 38, 40, 41, 42, & 96)
37	2-6483	PALNUT, 1/4 Hex
38	2-6234	PIN, Hinge
39	9-0612	BOLT, 3/8-16 x 3/4" Hx. Flge. Lk. (15)
40	3-3780	HINGE, Deflector
41	2-6233	DEFLECTOR, Discharge
42	2-6831	DECAL, Danger (Cut Finger)
43	2-6546	BELT, Drive, 33" Cutting Deck
44	9-1508	BOLT, 5/16-18 x 3/4" Short Neck Carriage, Grade 5
45	9-0613	NUT, 3/8-16 Hex Flange Lock (18)
46A	1-4852	DECAL - CAUTION
46B	2-2841	DECAL - CAUTION, Deflector
47	9-1296	WASHER, 5/16 Flat (2)

ITEM PART NO. DESCRIPTION

48	9-0492	NUT, 5/16-18 Wing
49	9-0130	NUT, 3/8-16 Hex (2)
50	9-0118	WASHER, 3/8 Split Lock (2)
51	9-0584	BOLT, 1/4-20 x 1/2" Hex Flange Lock
52	9-0850	BOLT, 3/8-16 x 3/4" Carriage
53	3-2432	LINK, Adjustment
54	1-5012	ECCENTRIC, Leveling
55	9-0563	SCREW, 3/8-16 X 1" Hex Head Cap
56	9-0721	BOLT, 5/16-18 x 1/2" Hex Flange Lock (4)
57	3-8453	RAIL, Side (2)
58	3-3952	ANCHOR, Brake
59	5-2917	ASSEMBLY, Spindle (Includes items 60 thru 70)
60	2-4687	SPINDLE (7.54" Long)
61	1-0817	FITTING, Lube
62	5-2294	HOUSING, Spindle (Incl. item 61)
63	1-2491	RING, Retaining (2)
64	1-3313	BEARING, Spindle (2)
65	1-4407	WASHER, Spindle (2)
66	3-7751	HOLDER, Blade
67	9-0559	NUT, 1/2-20 Hex Jam (4) (2 in assembly)
68	9-0509	WASHER, 1/2 Int. Tooth Lock (2)
69	9-0392	SCREW, 1/2-20 Hex Head Cap (4) (2 in assembly)
70	9-0356	NUT, 5/8-18 Hex Lock
71	5-7482	ASSEMBLY, Blade & Air Lift (Includes items 72 thru 76)
72	1-9523	BLADE, 33" Cutting Deck
73	3-7723	AIR-LIFT (2)
—	3-4468	AIR-LIFT (2) (Euro Models Only!)
74	9-0228	SCREW, 5/16-24 x 11/16" Machine (6)
75	9-0391	WASHER, 5/16 Int. Tooth Lock (6)
76	9-0223	NUT, 5/16-24 Hex (6)
77	3-3571	BRACKET, Gage Wheel (Rear) (2)
78	4-1258	BRACKET, Rear Deck Lift, Left Side
79	4-1252	BRACKET, Rear Deck Lift, Right Side
80	2-2991	DECAL, 33" Hi-Vac
81	1-6973	DECAL - CAUTION (Rotating Blades)
82	2-4183	ARM, Pivot
83	3-3578	BRACKET, Pivot Arm
84	3-3926	GUIDE, Belt
85	9-0361	SCREW, 5/16-18 x 5/8" Self-Tap. (2)
86	1-5761	SCREW, 5/16-18 x 3/4" Shoulder
87	9-0583	NUT, 1/4-20 Hex Flange Lock
88	1-2670	RING, Tolerance
89	3-3586	BRACKET, Link, Clutch/Brake
90	3-3570	BRACKET, Gage Wheel (Front)
91	4-1311	ARM, Idler
92	9-1514	WASHER, Fl., .406 I.D. x .812 O.D. (2)
93	9-1503	PIN, Hair, .093 x 1.50" (2)
94	9-1587	WASHER, Flat (2)
95	9-1588	BOLT, 3/8-16 x 3/4" Hex Flange Lock, Grade 5 (3)
96	1-6341	SPRING, Hinge

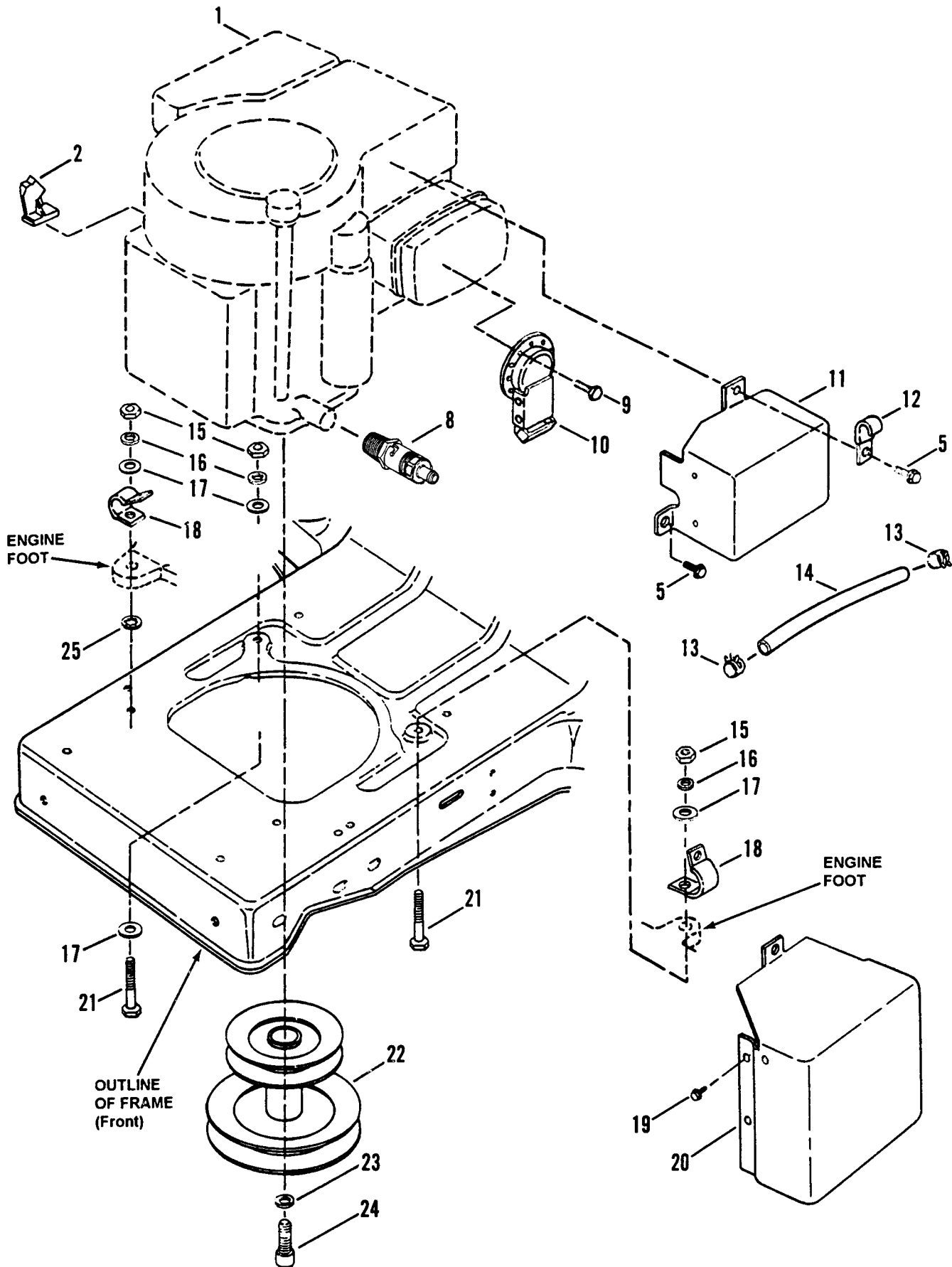


ITEM	PART NO.	DESCRIPTION
1	4-1655	LEVER, Implement Lift
2	2-2565	ROD, Lift Lever
3	1-9363	KNOB, Lift Lever
4	1-4361	CAP, Lift Lever Rod
5	3-3449	QUADRANT, Lift Lever
6	9-1001	SCREW, 5/16-18 x 5/8" Truss Head (Torx)
7	9-1000	SCREW, 5/16-18 x 7/8" Truss Head (Torx) (2)
8	9-0005	BOLT, 1/4-20 x 1/2" Short Neck Carriage (2)
9	3-4559	DETENT, Highcut Lockout
10	9-0583	NUT, 1/4-20 Hex Flange Lock (2)
11	9-0585	NUT, 5/16-18 Hex Flange Lock (2)
12	2-2567	PIVOT, Lift Lever
13	4-1254	BELLCRANK, Lift Lever
14	2-2566	SPRING
15	1-3844	PIN, Hair, 5/32 x 2 5/8" (2)
16	2-2895	PIN, Dowel, 1/4 x 1 1/8"
17	2-2568	DETENT, Latch
18	9-0999	SCREW, 1/4-20 x 5/8" Truss Head (Torx)
19	2-4742	LATCH, Pivot



ITEM	PART NO.	DESCRIPTION
1	6-0618	KIT, Battery (Includes Decal P.N. 1-6134 & Battery Without Acid)
2	9-0372	NUT, 1/4-20 Hex Center Lock (2)
3	1-7853	TRAY, Battery
4	1-2485	RETAINER, Screw
5	2-6414	CABLE, Ground (Black)
6	7-5622	SOLENOID (Was 18604)
7	9-0539	SCREW, 1/4-20 x 1/2" Self-Tapping (2)
8	9-0977	NUT, 1/4-20 Hex Jam (2)
9	9-1314	WASHER, 1/4 Internal Tooth Lock (2)
10	1-4476	CABLE, Positive (Red)
11	2-7172	SCREW, 1/4-20 x 5/8" Hex Head Cap (2)
12	1-2444	COVER, Positive Terminal

ENGINE COMPONENTS



ITEM	PART NO.	DESCRIPTION
1	**	ENGINE, B. & S. 14HP OHV, Model 287707, Type 0119
2	2-5079	CLIP, Speed
5	9-1579	BOLT, 1/4-20 x 1/2" Hex Flange Lock (2)
8	2-7972	ASSEMBLY, Oil Valve
9	9-1581	SCREW, #8-18 x 1/2" Hex Head, Self-Tapping (3)
10	4-1537	EXTENSION, Muffler
11	4-1269	HEAT SHIELD, Muffler
12	2-6482	CLIP, "J" Type
13	1-2222	CLAMP, Fuel Line (2)
14	2-3479	LINE, Fuel, 16" Long
15	9-1511	NUT, 5/16-18 Hex (4)
16	9-1315	WASHER, 5/16 Split Lock (4)
17	9-1296	WASHER, 5/16 Flat (5)
18	1-5861	CLIP, Wiring Harness (2)
19	9-1075	SCREW, #10-24 x 5/8" Hex Washer Head, Self-Tapping (4)
20	4-1677	HEAT SHIELD, Muffler
21	9-0669	SCREW, 5/16-18 x 1 3/4" Hex Head Cap (2)
22	2-8028	ASSEMBLY, Engine Pulley
23	9-1301	WASHER, 7/16 Split Lock
24	9-1531	SCREW, 7/16-20 x 1" Hex Cap, Socket Head
25	9-0391	WASHER, 5/16 Internal Tooth Lock

****PURCHASE ENGINE & ENGINE PARTS,
OTHER THAN THOSE LISTED, FROM
ENGINE SERVICE OUTLETS.**

Parts Manual

for

BLACK HAWK™

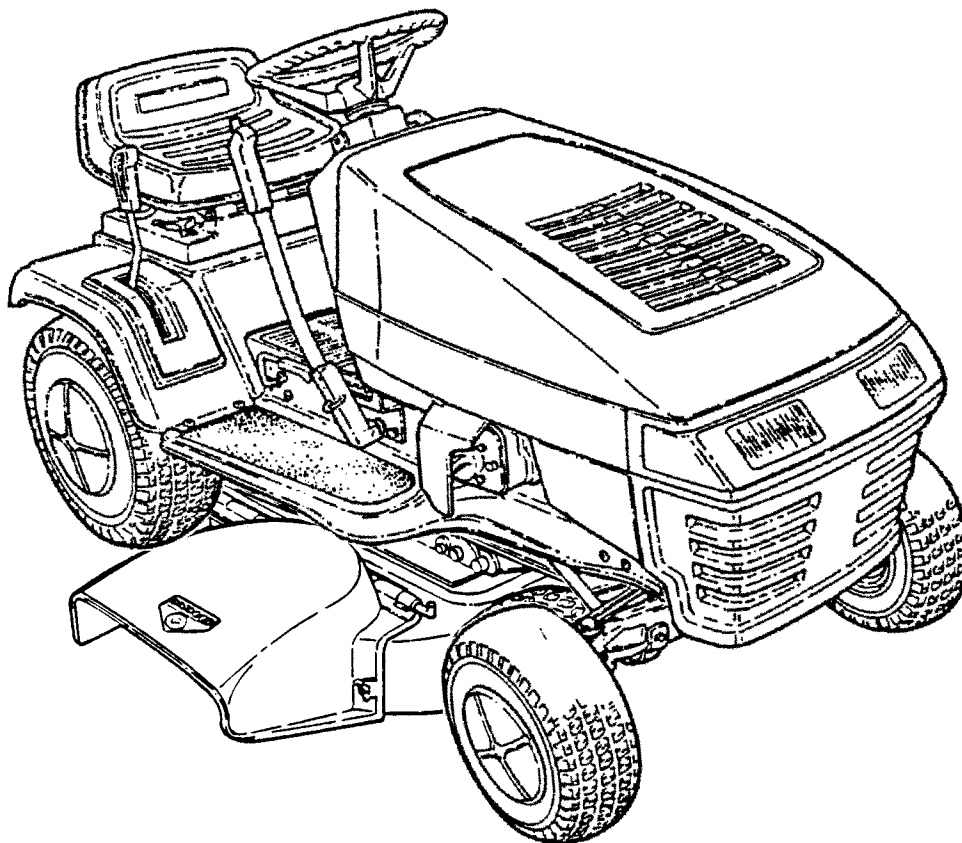
HYDRO DRIVE MODEL:

BH140H33BBV

SERIES "B"

LAWN

TRACTOR



BLACK HAWK

McDonough, Georgia 30253 U.S.A.